



## MAKERBOT NYLON CARBON FIBER | Data Sheet

Print Strong, Heat-Resistant Metal Replacement Parts

Carbon fiber reinforced nylon is optimized for high strength to weight ratio, stiffness, and heat resistance making it ideal for structural applications and metal replacements.

184° C HEAT DEFLECTION 110 MPA

TENSILE STRENGTH

7600 MPA TENSILE MODULUS

#### STRENGTH TO WEIGHT

A formidable tensile strength of 110 Mpa makes MakerBot Nylon Carbon Fiber ideal for lightweighting metal parts such as robotic end effectors.

#### STIFFNESS

For applications that require parts hold their form with minimal flex - such as automotive brackets or inspection gauges, Nylon Carbon Fiber offers an impressive 7600 Mpa tensile modulus.

#### HEAT DEFLECTION

When exposed to heat other materials can deform under pressure. Nylon Carbon Fiber offers high heat deflection of 184°C making it great for higher temp under-hood and tooling applications.



TECH SPECS	Imperial	Metric
Tensile Strength (ISO 527)	16,000 psi	110 MPa
Tensile Modulus (ISO 527)	1,102,000 psi	7600 Mpa
Strain at Yield (ISO 527)	2%	2%
Heat Deflection Temperature (ASTM 648, 66 psi)	363°F	184°C



COMPATIBLE PRINTER

METHOD | METHOD CF | METHOD X



### COMPATIBLE EXTRUDER

METHOD Composite Extruder

# METHOD

INDUSTRIAL 3D PRINTING FOR EVERY ENGINEER Manufacturing Grade Parts with Advanced Engineering Materials on The Next Generation Desktop 3D Printing Platform Powered by: Stratasys

Learn more at makerbot.com/method